Fabrication of a carbon fiber paper as the electrode and its application toward developing a sensitive unmediated amperometric biosensor

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Carbon fiber paper (CFP), a material frequently used as the diffusion layer in fuel cells, was found recently to exhibit a potential as an electrode for the development of sensitive, unmediated biosensors. After nitrogen plasma treatment, the CFP exhibited a quasi-reversible behavior to the redox couple (e.g., ferri-cyanide) with an electron transfer rate constant of $7.2 \times 10^{-3}$ cm$^{-1}$. This rate constant is approximately double that of a Pt-electrode and is much higher than that of many carbon-based electrodes. The unmediated CFP-based tyrosinase biosensor fabricated for this study exhibited an optimal working potential and operating pH value of $-0.2$ V and 6.5, respectively. Compared to other unmediated tyrosinase biosensors, the CFP-based tyrosinase biosensor offers a high sensitivity for the monitoring of phenolic compounds ($17.8, 7.1, 5.2$ and $3.7 \mu$A/M$^{-1}$ cm$^{-2}$ for catechol, phenol, bisphenol and 3-aminophenol, respectively). The lowest detection limit for catechol, phenol, bisphenol and 3-aminophenol was $2, 5, 5$ and $12$ nM, respectively. Furthermore, this biosensor exhibited a good repeatability, a fast response time (around 10s), and a wide linear dynamic range of detection for phenolic compounds.

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1. Introduction

Carbon fiber paper (CFP) is an electrically conducting carbon paper that is formed by laminating the randomly arranged short carbon fibers in a two-dimensional sheet (Mathur et al., 2007). CFP has been widely used as the diffusion layer in chemical fuel cells (Gharibi and Mirzaie, 2003; Reshetenko et al., 2007; Song et al., 2006) and biofuel cells (Kamitaka et al., 2007; Kuwahara et al., 2008; Tamaki et al., 2007) due to its high-mechanical strength, conductivity and excellent gas permeability. In addition, CFP exhibits several properties, such as low electrical resistivity, easy handling, and high electrochemical stability that make it an ideal electrode material for the development of biosensors.

A tyrosinase-based amperometric biosensor was fabricated in this study for the detection of phenolic pollutants to investigate into the feasibility of the use of CFP in the design and development of biosensors. Phenolic compounds are one of the major organic wastes found in wastewater from industries of manufacturing paints, pesticides, polymeric resin, chemicals and dyes, and from industries of coal conversion and petroleum refinery (Ahmaruzzaman, 2008; Kaisheva et al., 1996; Svitel and Miertus, 1998). Many of these phenolic compounds have been demonstrated to have a harmful effect on animals and plants due to their easy absorption through skin and membranes, their persistence in the environment and their potent genotoxic, mutagenic and hepatotoxic effects (Jaafar et al., 2006; Ahmaruzzaman, 2008; Notsu and Tatsuma, 2004; Reddy et al., 1989; Saha et al., 1999; Yager et al., 1990). They also affect biocatalytic reaction rates in respiration in animals and the photosynthesis of plants. Therefore, many phenolic compounds are listed as dangerous substances, and many countries have enacted environmental legislation to restrict the pollution caused by these compounds (Vincent, 1991). Therefore, it is of great importance to develop a quick, sensitive and easily operated biosensing system to aid the detection of phenolic compound contamination in environmental, industrial and food samples.

Many methods have been developed for the measurement of phenolic compounds, such as colorimetry, gas chromatography, liquid chromatography, capillary electrophoresis and spectrophotometric analysis (Hou et al., 2003; Poerschmann et al., 1997; Wang et al., 2000). However, these methods typically require tedious procedures for sample preparation and the skills of well-trained technician to make them working functionally and efficiently. This limits the application of these methods in routine on-site screening of pollutants. For these reasons, the electrochemical detection of phenolic compounds has received much attention because of its
simplicity, high sensitivity and quick detection to phenols (Li et al., 2005; Lindgren et al., 1997; Tembe et al., 2008; Zhang et al., 2009).

In this study, the electrochemical properties of CFP were investigated. The surface properties as well as the electrochemical responses of the CFP were shown to be greatly improved by simple nitrogen plasma treatment. CFP-based amperometric biosensors used to detect phenolic compounds, such as phenol, catechol, bisphenol A (BPA) and 3-aminophenol (3AP), were also fabricated by immobilizing tyrosinase on the CFP surface. The tyrosinase is an enzyme that catalyzes hydroxylation and oxidation of mono and diphenols to o-quinones, and the electrochemical reduction of these quinones was employed to monitor this reaction (Supplemental Scheme 1). Screen-printed carbon paste (SPCE) electrodes have been widely used in commercial and portable biosensor designs due to its low cost and suitability for mass production. However, low electrochemical responses to many analytes and a low rate of electron transfer are the major disadvantages of SPCE. Hence, the performance of tyrosinase-based phenolic compound biosensors fabricated on CFP and SPCE was also investigated and compared. The results showed that the tyrosinase-based biosensor fabricated on CFP exhibited a higher sensitivity to phenolic compounds and a wide dynamic range of detection than biosensors fabricated on SPCE.

2. Materials and methods

2.1. Reagents

CFP TGP-H-060 (thickness: 0.17 cm) was purchased from Toray Ind. (Japan). Teflon glue was supplied by DuPont (USA). Tyrosinase (EC 1.14.18.1, 5370 U/mg from mushroom) and catechol (99%) were bought from Sigma–Aldrich. Poly vinyl alcohol functionalized with pyridinium methyl sulfate (PVA-SbQ) was bought from Toyo Gosei Kogyo Co. Ltd. (Japan). SPCE was bought from ApexBichem (Hsinchu, Taiwan). BPA (98%) and 3AP (98%) were purchased from Fluka. Phenol (90%) was purchased from Riedel-de Haën. All other reagents were reagent grade.

2.2. Apparatus

A potentiostat CHI 440 (CH Instruments, West Lafayette, IN, USA) connected to a personal computer was used for the measurement of electrochemical responses of biosensors to phenolic compounds. The three-electrode electrochemical system contained a working electrode (CFP), a counter electrode (a platinized electrode) and a reference electrode (Ag/AgCl). The three electrodes were immersed in a reaction chamber containing 10 mL phosphate buffer saline (PBS) (137 mM NaCl, 2.7 mM KCl, 10 mM Na2HPO4, 1.76 mM KH2PO4, pH 6.8). The solution in the reaction chamber was stirred at a fixed rate during the reaction.

2.3. Nitrogen plasma treatment

The CFP was pre-treated with nitrogen (N2) plasma at atmospheric pressure. The treatment was performed with N2 plasma that jetted out of a nozzle directly onto the surface of the CFP. The nozzle was situated 1 cm above the surface of CFP. The power of the plasma was set between 253 V and 260 V with a current of 2.3 A. The scan rate was set at 5 cm s⁻¹ with a scan length of 0.3 cm.

2.4. Preparation of the enzyme electrode

The working electrode was prepared as presented in Fig. 1A. Briefly, a supporting plastic strip (0.3 cm × 2.4 cm) was first covered by a piece of copper foil adhesive tape (0.3 cm × 1.5 cm) to form a conducting surface. The remaining area (0.3 cm × 0.5 cm) was then covered with Teflon glue to form an insulating layer. CFP (0.3 cm × 1.4 cm) was then partially bound on the supporting strip (0.7 cm in length) at the side covered with Teflon film, allowing a 0.2 cm wide area of CFP to directly contact with copper foil. The remaining part of the CFP (0.7 cm in length) overhung from the supporting strip and acted as a working electrode. The surface of CFP outside the working area (0.3 cm × 0.7 cm) was insulated with the Teflon film to prevent unwanted redox reactions.

PVA-SbQ/tyrosinase mixture was first prepared by mixing 16% PVA-SbQ stock solution with tyrosinase stock solution (50 Units μL⁻¹ in pH 6.8 PBS buffer) in a 1:1 ratio (v/v). PVA-SbQ/tyrosinase mixture (2.5 μL) was spread on the surface of the plasma-pre-treated CFP electrode or SPCE (with a working area of 0.2 cm × 0.65 cm). SPCEs were pre-treated with cyclic voltammetry in a PBS buffer (pH 7.4) between 0 and 2 V for 10 cycles prior to enzyme immobilization. The PVA-SbQ/tyrosinase/CFP or PVA-SbQ/tyrosinase/SPCE electrode was then sealed in a box containing saturated glutaraldehyde vapor at 4 °C for 12 h to allow cross-linking reactions to occur. Photo-polymerization of PVA-SbQ was achieved by placing the enzyme electrode on ice under an illuminating light for 2 h. The enzyme electrodes were then washed once with PBS buffer (pH 6.5) prior to storage in PBS buffer at 4 °C overnight before use.

2.5. Water droplet test

Water droplet tests were performed by observing the contact angle (θ) of a water droplet (10 μL) on the surface of CFP with and without plasma treatment. The contact angle (θ) was determined by measuring the angle between the tangential line of a hemispherical droplet at the surface contacting point and a line parallel to the surface (Wang et al., 2009; Yuan et al., 2009).

2.6. X-ray photoelectron spectroscopy and scanning electron microscope

The CFP electrode (0.2 cm × 0.2 cm) was sputter coated with platinum (12 V, 90 s) before being examined by a thermal field emission scanning electron microscope (JEOL, JSM-6500). X-ray photoelectron spectroscopy (XPS) was performed using the Thermo VG Scientific Theta Probe in the College of Engineering of...
National Taiwan University of Science and Technology. Briefly, CFP was cut into a size of 1 cm × 1 cm and dried at 37 °C over night prior to the X-ray scan. The surface of CFP was scanned ten times with a beam size of 15–400 μm (X-ray gun diameter) and an electron jet power of 2.0–100 W at a working pressure of 2.5 × 10⁻⁹ Torr. The value from the last scan was recorded and analyzed.

2.7. Experimental procedure

A pH profile study was performed in 100 mM phosphate buffer with pH values between 4.5 and 8.5. Working cyclic voltammetry and amperometric measurements of the developed biosensors were carried out in PBS buffer at a pH of 6.5. The working potential was maintained at −0.2 V vs. Ag/AgCl for amperometric experiments.

3. Results and discussion

3.1. Characterization of the CFP electrode

Scanning electron microscopy showed that CFP is composed of micrometer-scale graphite fibers that form a network-like structure with a large surface area (Supplemental Fig. 51A). The surface hydrophilicity of CFP was then studied by measuring the contact angle (θ) of a water droplet on its surface (Yuan et al., 2009). Supplemental Fig. 51B (top panel) shows that the water droplet on the CFP was round in shape with a contact angle of around 90°. This demonstrated that the surface of the CFP was hydrophobic and may block the access of aqueous electroactive substances to the surface of the electrode. In previous work, we demonstrated that the surface properties of a carbon-based electrode could be greatly improved by plasma treatment (Wang et al., 2009). CFP was therefore treated with nitrogen plasma at room temperature for about 0.24 s. The effect of plasma treatment was apparent due to the marked reduction in contact angle of the water droplet (θ = 28°) on nitrogen plasma-treated CFP (CFP^N) (Supplemental Fig. 51B, bottom panel).

Interestingly, plasma treatment resulted in a marked improvement in the electrochemical properties of the CFP electrode, as demonstrated by cyclic voltammetric study. No distinguishable redox peaks were observed in the cyclic voltammograms (CV) of ferricyanide on CFP (Fig. 1B, curve a). In comparison, the CV of ferricyanide was greatly improved on CFP^N (Fig. 1B, curve b) with the oxidative (Epa) and reductive peak potentials (Epc) and peak-to-peak potential separation (∆Ep) of 175 mV, 58 mV and 117 mV, respectively. Moreover, the ratio of peak currents (Ipa/Ipc) for ferricyanide approached 1 on CFP^N. These results suggest that the nitrogen plasma treatment leads to a quasi-reversible electrochemical behavior of ferricyanide/ferrocyanide redox couple (Eq. (1)) on the CFP^N electrode:

\[
\text{Fe(CN)}_6^{3-} \text{Fe(CN)}_6^{4+} + \text{e}^- \quad \text{(1)}
\]

The chemical composition of elements and their chemical state on the surface of CFP and CFP^N were further analyzed by XPS, a quantitative surface analysis technique. The majority of the elements on the surface of CFP were found to be carbon (284.3 eV) (99 at.% or mean atomic percentage). Other elements, such as oxygen (532.20 eV) and nitrogen (399.50 eV), were only present at concentrations of 0.34 at.% each. However, after nitrogen plasma treatment, the content of oxygen and nitrogen on CFP^N dramatically increased by 29-fold (9.8 at.%) and 9-fold (3.22 at.%), respectively, while the relative content of carbon decreased to 87 at.%. The functional groups present on the surface of CFP^N were calculated from curve fitting of the C1s narrow spectrum. Two predominant chemical bonds, C–C (284.38–284.53 eV) and C–O (286.3 eV), were only present at 99 at.% or mean atomic percentage. Other elements, such as oxygen and nitrogen, were present at concentrations of 0.34 at.% each. However, after nitrogen plasma treatment, the content of oxygen and nitrogen on CFP^N dramatically increased by 29-fold (9.8 at.%) and 9-fold (3.22 at.%), respectively, while the relative content of carbon decreased to 87 at.%.

3.2. Cyclic voltammetric studies of plasma-treated CFP electrode

Cyclic voltammograms of CFP^N to 1 mM ferricyanide at different scan rates were carried out to determine the electrochemical properties and electron transfer rate constant of CFP after plasma treatment (Fig. 3A). The plots of anodic (Ipa) and cathodic (Ipc) peak currents were linearly increasing with the scan rate (ν¹/²) increased from 20 to 140 mV s⁻¹ (Fig. 3A, inset). The corresponding linear regression equations were found to be Ipa (μA) = 16.26ν¹/² + 3.156 (R = 0.9965) and Ipc (μA) = −14.93ν¹/² − 2.137 (R = 0.9947). The peak-to-peak separation also increased with the increase of scan rate. These results suggest that a diffusion-controlled process may occur on the surface of CFP^N electrode.

A small peak-to-peak separation (ΔEp) between redox peaks indicated a fast electron transfer rate. The electron transfer rate constant (k_t) was estimated using the equation \( \Psi = k^0 \left[ \pi_{DnV'}(RT) \right]^{-1/2} \) (Lavagnini et al., 2004; Nicholson, 1965), where \( k^0 \) is the heterogeneous electron transfer rate constant of an uncomplicated quasi-reversible electrochemical reaction, \( n \) the electron transfer number, \( \nu \) (V s⁻¹) the scan rate, \( F \) the Faraday constant, and \( R \) and \( T \) the gas constant and absolute temperature (298 K), respectively. The diffusion coefficient (D) used for calculations was 2.0–100 W at a working pressure of 2.5 × 10⁻⁹ Torr.
was 7.09 × 10⁻⁶ cm² s⁻¹ (Durgbanshi and Kok, 1998). \( \Psi = (-0.6288 + 0.0021X)/(1 – 0.017X) \), where \( X \) is \( \Delta E_p \) expressed in mV (Lavagnini et al., 2004). The \( k^0 \) was then calculated from the slope of a plot of \( \Psi \) vs. \( [\pi DnF/(RT)]^{-1/2} \) (Fig. 3B) to be 7.2 × 10⁻³ cm s⁻¹. This value is about twice as fast as that of the Pt electrode (\( k^0 = -4.0 \times 10^{-3} \) cm s⁻¹) (Taylor and Humffray, 1973), and much faster than that of the carbon paste electrode (\( k^0 = 3.6 \times 10^{-4} \) cm s⁻¹) (Lavagnini et al., 2004), un-oxidized GCE (\( k^0 = 1.2 \times 10^{-5} \) to 9.2 × 10⁻⁵ cm s⁻¹) (Tenent and Wipf, 2009) and oxidized GCE (\( k^0 = 9.0 \times 10^{-4} \) cm s⁻¹) (Taylor and Humffray, 1973).

### 3.3. Fabrication and characterization of the enzyme electrode

The feasibility of using CFP⁺ in the fabrication of a biosensor was investigated. A tyrosinase-based biosensor (tyrosinase-CFP⁺) was fabricated by immobilizing tyrosinase (36 U) on the CFP⁺ electrode using 8% PVA-SbQ. PVA-SbQ was chosen because it was shown previously to stabilize the immobilized enzyme for at least 3 months (Chang et al., 2003; Lee et al., 2007). In this study the tyrosinase-CFP⁺ biosensor was shown to retain most of its activity at 4°C for at least one week (data not shown). The electrochemical response of catechol on the tyrosinase-CFP⁺ electrode was first investigated by CV. Catechol (200 μM) exhibited clear redox peaks on the tyrosinase-CFP⁺ electrode with the anodic and cathodic peak potentials of +0.28 V and −0.27 V, respectively (Supplemental Fig. S2A). In comparison, the CV of 200 μM catechol on a SPCE-based tyrosinase biosensor (tyrosinase-SPCE) had the anodic and cathodic peak potentials of +0.39 V and −0.27 V, respectively (Supplemental Fig. S2B). This suggests that CFP exhibits better electrochemical properties than that of SPCE.

The pH dependence of the enzyme electrode was studied by its amperometric response to 0.1 μM catechol in 100 mM phosphate buffers at different pH values (from 4.5 to 8.5). Fig. 4A shows that the optimum response current was achieved in the pH range 6.0–6.5. In order to achieve maximum sensitivity, a pH of 6.5 was maintained in subsequent experiments. The optimal working potential for the detection of phenolic compounds on CFP⁺ and SPCE-based biosensors was investigated. The net steady state redox responses of 1 μM catechol on tyrosinase-CFP⁺ under potentials between 0 and −0.5 V were recorded and compared with the responses of untreated electrode (Fig. 4B, open circle). The background current of tyrosinase-CFP⁺ was low over the potential range tested (0.0 V to −0.3 V) (Fig. 4B, close circle). A rapid increase in the magnitude of background current started at −0.4 V. In comparison, the net reductive currents of tyrosinase-CFP⁺ to 1 μM catechol at potentials of −0.1, −0.2 and −0.3 V were 2.3, 3.1 and 3.9 μA, respectively (Fig. 4B, open circle). Although the electrochemical response of tyrosinase-CFP⁺ to catechol was higher at −0.3 V, a working potential of −0.2 V vs. Ag/AgCl may be suited for the measurement of phenolic compounds. The use of this working potential may avoid interference from electroactive impurities in samples.

### 3.4. Responses of the enzyme electrode to phenolic compounds

Fig. 5A shows typical current–time plots of the tyrosinase-CFP⁺ biosensor at room temperature with successive additions of 100 mM of 3AP, BPA, phenol or catechol to the PBS (pH 6.5). The experiments
were continued until an equilibrium state was reached. A steady-state baseline current was reached quickly as the tyrosinase-CFP biosensor responded rapidly to the incremental addition of phenol, catechol, BPA and 3AP, respectively (Fig. 5B). The result shows that the fabricated tyrosinase-CFP biosensor exhibits good operational stability and stable sensitivity to BPA and catechol in multiple-usage and continuous analysis.

3.5. Calibration plots of tyrosinase-CFP biosensor to phenolic compounds

The linear dynamic range of detection for various selected phenolic compounds was also determined. The linear dynamic range and correlation coefficient of catechol, phenol, BPA and 3AP on the tyrosinase-CFP biosensor were $1.0 \times 10^{-8}$ to $1.5 \times 10^{-5}$ M ($R^2 = 0.997$), $1.0 \times 10^{-8}$ to $1.5 \times 10^{-5}$ M ($R^2 = 0.996$), $1.0 \times 10^{-8}$ to $1.0 \times 10^{-6}$ M ($R^2 = 0.998$) and $2.0 \times 10^{-8}$ to $1.0 \times 10^{-6}$ M ($R^2 = 0.999$), respectively (Supplemental Fig. S3). The sensitivity of the developed biosensor was 17.8, 7.1, 5.2 and 3.7 $\mu$A M$^{-1}$ cm$^{-2}$ for catechol, phenol, BPA and 3AP, respectively (Supplemental Fig. S3). In comparison, the sensitivity of the tyrosinase-SPCE biosensor to catechol and phenol was 1.38 and 1.1 $\mu$A M$^{-1}$ cm$^{-2}$, respectively (Supplemental Fig. S4 and Table 1). The lowest detection limit (LOD) ($S/N \geq 3$) for catechol, phenol, BPA and 3AP on the tyrosinase-CFP biosensor was 2, 5, 5 and 12 nM, respectively. In comparison, the linear dynamic range for catechol and phenol detection on the tyrosinase-SPCE biosensor was $4.0 \times 10^{-8}$ M to $2.0 \times 10^{-5}$ M ($R^2 = 0.999$) and $4.0 \times 10^{-8}$ M to $1.0 \times 10^{-5}$ M ($R^2 = 0.998$), respectively, with a lowest detection limit of 20 nM and 20 nM, respectively.

3.6. Comparison of the performance of the proposed biosensor to existing designs

The performance of the tyrosinase-CFP biosensor was compared with those of unmediated-biosensors that have been developed previously (Table 1). It can be seen that the tyrosinase-CFP biosensor exhibited a similar linear range of detection for the indicated phenolic compounds compared to the previously developed unmediated-biosensors (Table 1). However, the sensitivity of tyrosinase-CFP biosensor to phenol ($1490 \mu$A M$^{-1}$) and catechol ($3740 \mu$A M$^{-1}$) is significantly greater than those of GCE-based (Li et al., 2006; Shengfu et al., 2008; Vedrine et al., 2003; Zhang et al., 2003) and carbon paste electrode-based tyrosinase biosensors (Andreescu and Sadik, 2004; Serra et al., 2002). Additionally,

**Table 1**

<table>
<thead>
<tr>
<th>Compound</th>
<th>Immobilization method/electrode</th>
<th>Linear range (μM)</th>
<th>Sensitivity (μA M$^{-1}$ cm$^{-2}$)</th>
<th>Detection limit (nM)</th>
<th>Response time (s)</th>
</tr>
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<tr>
<td><strong>Catechol</strong></td>
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<td>0.04–20</td>
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<td>10</td>
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<td></td>
<td>Graphite–EPD terpolymer</td>
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<td>660</td>
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<td></td>
<td>Conducting polymer/GCE</td>
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<td>–</td>
<td>20–40</td>
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<tr>
<td></td>
<td>Tyr-CPEg</td>
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<td>208.5</td>
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<td>120</td>
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<tr>
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<td>5</td>
<td>10</td>
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<td></td>
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<td>1605</td>
<td>10</td>
<td>10</td>
</tr>
</tbody>
</table>

* This study.

Shengfu et al. (2008).

Li et al. (2006).

Serra et al. (2002).

Vedrine et al. (2003).

Recalculated from original result 1999 nA M$^{-1}$ cm$^{-2}$ for catechol and 608 nA M$^{-1}$ cm$^{-2}$ for phenol (Vedrine et al., 2003).

Andreescu and Sadik (2004).

Zhang et al. (2003).
the tyrosinase-CFP\textsuperscript{D} biosensor exhibited a lower detection limit for phenol (5 nM) and catechol (2 nM) and a faster response time of 10 s (Table 1). These results suggest that the use of CFP as an electrode has great potential in the fabrication of biosensors for various purposes. Although CFP was shown to exhibit a great potential as an electrode for the development of biosensors, fragile and high cost are drawbacks that may restrict its application in the development of commercial biosensors. More studies are probably needed to facilitate the future application of CFP in the fabrication of biosensors.

4. Conclusion

CFP, a material commonly used in the fabrication of fuel cells, was found in this study to exhibit great potential in the fabrication of biosensors. However, untreated CFP is very hydrophobic and exhibits a relatively low response to electroactive agents. Once treated with nitrogen plasma, CFP becomes hydrophilic and has greatly improved its electrochemical properties, such as a high rate of electron transfer and the existence of quasi-reversible processes. A CFP-based tyrosinase biosensor was fabricated to explore its potential in the development of an amperometric biosensor. Interestingly, the CFP-based tyrosinase biosensor exhibited a high sensitivity to phenolic compounds, such as catechol, phenol, BPA and 3AP, with the lowest detection limit (S/N ≥ 3) of 2, 5 and 12 nM, respectively. Furthermore, it featured a linear dynamic range of detection to phenolic compounds relative to that of existing tyrosinase biosensors (Andreescu and Sadik, 2004; Li et al., 2006; Serra et al., 2002; Shengfu et al., 2008; Vedrine et al., 2003; Zhang et al., 2003) and had a short response time of 10–20 s. The CFP-based tyrosinase biosensor in this study also exhibited a good repeatability (R.S.D.) of around 2.87%.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at doi:10.1016/j.bios.2010.11.023.

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